

# Operator's Manual 99944200615 PAS Rapid Loader® Curved Shaft Trimmer Attachment

FOR MODELS: SRM-2100SB, 2400SB, 210SB, 211SB, 225SB, 260SB, 261SB

PAS-2100, 2400, 2601, 210, 211, 225, 225SB, 225VP, 225VPB, 230, 231, 260, 261, 265, 266, 2620, (NOT FOR USE ON PAS-280, 2620)

DPAS-2100/SB, 2600/SB

### **WARNING**



Read and understand all provided literature before use. Failure to do so could result in serious injury.

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#### INTRODUCTION

Specifications, descriptions, and illustrative material in this literature are as accurate as possible. Specifications are subject to change without notice. Illustrations might include optional equipment and accessories, and might not include all standard equipment. Your equipment might appear slightly different than pictured equipment.



Read and understand all provided literature. Literature contains specifications and information for safety, operation, maintenance, storage, and assembly specific to this product. Scan QR codes for more information.



For additional literature, including safety manuals where applicable, or questions regarding terms used in this manual, visit:

///ECHO.

https://www.echo-usa.com/manuals



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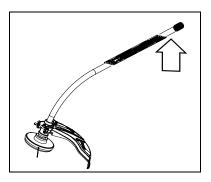
https://www.shindaiwa-usa.com/manuals



#### SERVICING INFORMATION

#### **Parts and Serial Number**

Genuine ECHO parts and assemblies for your ECHO products are available only from an Authorized ECHO Dealer. When you do need to buy parts, always have the model number and serial number of the unit with you. For future reference write them in the space provided below.



Model No Serial No
--------------------

#### Service

Service of this product during the warranty period must be performed by an Authorized ECHO Service Dealer. For the name and address of the Authorized ECHO Service Dealer nearest you, ask your retailer or call: 1-800-432-ECHO (3246). Dealer information is also available on our Web Site www.echo-usa.com. When presenting your unit for Warranty service/repairs, proof of purchase is required.

#### **ECHO Consumer Product Support**

If you require assistance or have questions concerning the application, operation, or maintenance of this product, call the ECHO Consumer Product Support Department at 1-800-432-ECHO (3246) from 8:00 a.m. to 5:00 p.m. (Central Standard Time) Monday through Friday. Before calling, please know the model and serial number of your unit.

#### **Product Registration**

Register your ECHO equipment online at www.echo-usa.com or by filling out the product registration sheet included in this manual. Registering your product confirms warranty coverage and provides a direct link to ECHO if we find it necessary to contact you.

#### **Additional Literature**

In addition to finding information online, information is available from your Authorized ECHO Service Dealer, or by contacting ECHO Incorporated, 400 Oakwood Road, Lake Zurich, IL 60047, 1-800-432-ECHO (3246).

#### Manual Safety Symbols and Important Information

Throughout this manual and on the product itself, you will find safety alerts and helpful, informational messages preceded by symbols or key words. The following is an explanation of those symbols and key words and what they mean to you.

### A DANGER

The safety alert symbol accompanied by the word "DANGER" calls attention to an act or condition which WILL lead to serious personal injury or death if not avoided.

### **WARNING**

The safety alert symbol accompanied by the word "WARNING" calls attention to an act or condition which CAN lead to serious personal injury or death if not avoided.

### **A** CAUTION

The safety alert symbol accompanied by the word "CAUTION" calls attention to an act or condition which might lead to minor or moderate personal injury if not avoided.

### NOTICE

The enclosed message provides information necessary for the protection of the unit.

Note: This enclosed message provides tips for use, care and maintenance of the unit.



CIRCLE AND SLASH SYMBOL

This symbol means the specific action shown is prohibited. Ignoring these prohibitions can result in serious or fatal injury.

### **International Symbols**

Symbol	Description	Symbol	Description
	Warning, see Operator's Manual.	$\triangle$	Safety / Alert
	Wear eye, ear and head protection.		Finger severing.
	Wear hand and foot protection.		Rotating cutting attachment.
	Wear face shield.	المخ	Wear slip-resistant footwear.
	Keep feet away from blade.	15 M - 50 FT	Do not operate closer than 15 m (50 ft.) from electrical hazards. Keep bystanders at least 15 m (50 ft.) away.
	DO NOT USE BLADES - line head only.		Beware of thrown objects.
and its the same of the same o	Hot surface		Plan retreat path from falling objects.
	DO NOT USE LINE HEAD - blades only.		Do not cut branches overhead.

Symbol	Description	Symbol	Description
		Keep bystanders and (50	d helpers away 15 m ft.).
		Beware thrown objects	s. Wear eye protection.
15m	50ft)		d helpers away 15 m
15m(500)	G'	(50	tt.).

#### **Personal Condition and Safety Equipment**

## **WARNING**

Cancer and Reproductive Harm www.P65Warnings.ca.gov

### **WARNING**



The muffler or catalytic muffler and surrounding cover may become extremely hot. If unit is equipped with muffler, always keep clear of exhaust and muffler area, otherwise serious personal injury might occur.

### WARNING

Users of this product risk injury to themselves and others if the unit is used improperly and/or safety precautions are not followed. Proper clothing and safety gear must be worn when operating unit.

#### **Physical Condition**

Your judgment and physical dexterity may not be good:

- If you are tired or sick
- · If you are taking medication



· If you have taken alcohol or drugs

Operate unit only if you are physically and mentally well.

#### **Eye Protection**

### **WARNING**

- ◆ Eye protection that meets ANSI Z87.1 or CE requirements must be worn whenever you operate the unit.
- ◆ For additional safety, a full-face shield can be worn over safety glasses or goggles to provide protection from sharp branches or flying debris.

#### **Hand Protection**

Wear sturdy, no-slip, rubber work gloves to improve your grip on the handles. Gloves also provide protection against cuts and scratches, cold environments, and reduce the transmission of machine vibration to your hands.

#### Hearing and Ear Protection

ECHO recommends wearing personal protective equipment whenever unit is used.

#### **Breathing Protection**

Operators who are sensitive to dust or other common airborne allergens may need to wear a dust mask to prevent inhaling these materials while operating unit. Dust masks can provide protection against dust, plant debris, and other plant matter such as pollen. Make sure the mask does not impair your vision, and replace the mask as needed to prevent air restrictions.

#### **Proper Clothing**

Wear snug-fitting, durable clothing:

- · Pants should have long legs, shirts should have long sleeves.
- DO NOT WEAR SHORTS.
- DO NOT WEAR TIES, SCARVES, JEWELRY, or clothing with loose or hanging items that could become entangled in moving parts or surrounding growth.
- · Keep clothing buttoned or zipped, and keep shirt tails tucked in.
- Wear sturdy work shoes with nonskid rubber soles.
- DO NOT WEAR OPEN TOED SHOES.



#### DO NOT OPERATE UNIT WITH BARE FEET.

Keep long hair away from engine and air intake. Retain hair with cap or net.

Heavy protective clothing can increase operator fatigue, which may lead to heat stroke. Schedule heavy work for early morning or late afternoon hours when temperatures are cooler.

### **WARNING**

The components of this machine generate an electromagnetic field during operation, which can interfere with some pacemakers. To reduce the risk of serious or fatal injury, persons with pacemakers should consult with their physician and the pacemaker manufacturer before operating this machine. In the absence of such information, ECHO does not recommend the use of this machine by anyone who has a pacemaker.

**Extended Operation and Extreme Conditions** 

### **A** CAUTION

Prolonged exposure to cold and/or vibration can result in injury. Read and follow all safety and operation instructions to minimize risk of injury. Failure to follow instructions can result in painful wrist/hand/arm injuries.

It is believed that a condition called Raynaud's Phenomenon, which affects the fingers of certain individuals, may be brought about by exposure to vibration and cold. Exposure to vibration and cold may cause tingling and burning sensations, followed by loss of color and numbness in the fingers. The following precautions are strongly recommended, because the minimum exposure, which might trigger the ailment, is unknown.

- Keep your body warm, especially the head, neck, feet, ankles, hands, and wrists.
- Maintain good blood circulation by performing vigorous arm exercises during frequent work breaks, and also by not smoking.
- Limit the hours of operation. Try to fill each day with jobs where operating the unit or other hand-held power equipment is not required.
- If you experience discomfort, redness, and swelling of the fingers followed by whitening and loss of feeling, consult your physician before further exposing yourself to cold and vibration.

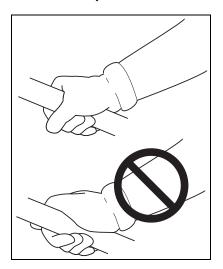


#### Repetitive Stress Injuries (RSI)

It is believed that overusing the muscles and tendons of the fingers, hands, arms, and shoulders may cause soreness, swelling, numbness, weakness, and extreme pain in those areas. Certain repetitive hand activities may put you at a high risk for developing a Repetitive Stress Injury (RSI). An extreme RSI condition is Carpal Tunnel Syndrome (CTS), which could occur when your wrist swells and squeezes a vital nerve that runs through the area. Some believe that prolonged exposure to vibration may contribute to CTS. CTS can cause severe pain for months or even years.

To reduce the risk of RSI/CTS, do the following

- Avoid using your wrist in a bent, extended, or twisted position. Instead try to maintain a straight wrist position. Also, when grasping, use your whole hand, not just the thumb and index finger.
- Take periodic breaks to minimize repetition and rest your hands.
- Reduce the speed and force with which you do the repetitive movement
- Do exercises to strengthen the hand and arm muscles.



 Immediately stop using all power equipment and consult a doctor if you feel tingling, numbness, or pain in the fingers, hands, wrists, or arms. The sooner RSI/CTS is diagnosed, the more likely permanent nerve and muscle damage can be prevented.

### **▲** DANGER

All over head electrical conductors and communications wires can have electricity flow with high voltages. This unit is not insulated against electrical current. Never touch wires directly or indirectly, otherwise serious injury or death can result.

### **A** DANGER

Do not operate gas-powered products indoors or in inadequately ventilated areas. Engine exhaust contains poisonous emissions and can cause serious injury or death.

#### Read the Manuals

 Provide all users of this equipment with the Operator's Manual for instructions on Safe Operation.

#### Clear The Work Area

- Always clear the work area of foreign objects such as rocks, broken glass, nails, wire, or string,, and check for any hidden hazards. Spectators and fellow workers must be warned, and children and animals prevented from coming nearer than 50 ft. (15 m) while the unit is in use.
- Outside the 15 m (50 ft) zone, there is still a risk of injury from thrown objects.
- Bystanders should be encouraged to wear eye protection.
- If you are approached, stop the engine and cutting attachment.

#### Keep a Firm Grip

 Always hold throttle handle and support handle with thumbs and fingers tightly encircling the handles.

#### Keep a Solid Stance

 Maintain footing and balance at all times. Do not stand on slippery, uneven or unstable surfaces. Do not work in odd positions or on ladders. Do not overreach.

///EGHO

- · Keep cutting attachment below waist.
- Keep all body parts away from rotating cutting attachment.

#### **Avoid Hot Surfaces**

 During operation, the drive shaft housing and attachment bearing housing may become very hot, too hot to touch. Avoid contact during and immediately after operation.





#### **Equipment**

### **WARNING**

Use this attachment with ECHO approved models only. Serious injury may result from the use of this attachment combined with a non approved ECHO product.

- ◆ Check unit for loose/missing nuts, bolts, and screws. Tighten and/or replace as needed.
- Inspect shield for damage and ensure that the cut-off knife is securely in place. Replace if either is damaged or missing.
- Check that the cutting attachment is firmly attached and in safe operating condition.

Note: ECHO, INC. will not be responsible for the failure of cutting devices, attachments or accessories which have not been tested and approved by ECHO.

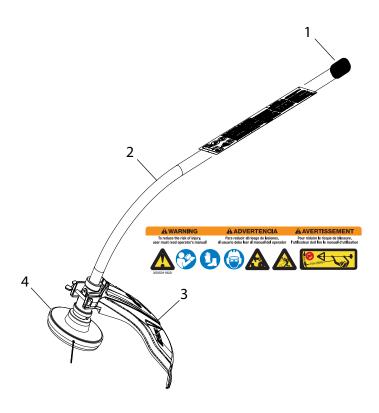
### **▲** WARNING

Moving parts can amputate fingers or cause severe injuries. Keep hands, clothing and loose objects away from all openings.

- ◆ ALWAYS stop unit, disconnect spark plug or remove battery, and make sure all moving parts have come to a complete stop before removing obstructions, clearing debris, or servicing unit.
- ◆ DO NOT start or operate unit unless all guards and protective covers are properly assembled to unit.
- ◆ NEVER reach into any opening while the unit is running. Moving parts may not be visible through openings.

#### DESCRIPTION

Locate the safety decal(s) or etching(s) on your unit. Make sure they are legible, and that you understand and follow the instructions. If any cannot be read, replacements can be ordered from your ECHO dealer. Images shown below are for example only. Those on your unit might appear slightly different



- 1. Lower drive cable
- Flexible drive shaft assembly
- Debris shield assembly
- 4. Rapid Loader® head

CONTENTS 99944200615

#### **CONTENTS**

The ECHO product you purchased has been factory pre-assembled for your convenience.

After opening the carton, check for damage. Immediately notify your retailer or ECHO Dealer of damaged or missing parts. Use the contents list to check for missing parts.

- 1 PAS Rapid Loader® curved shaft trimmer attachment
- 1 Operator's manual
- 1 Warranty sheet
- 1 Storage hook assembly
- 1 12 pieces of pre-cut nylon line

#### **ASSEMBLY**

#### Power Head Shaft to Lower Shaft Assembly

### **A WARNING**

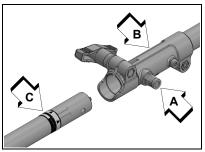
Do not perform maintenance or assembly procedures with unit running.

- 1. Set Power Head/Shaft Assembly on a level surface.
- 2. Pull locater pin (A) out, and turn counterclockwise one-quarter turn to lock-out position.
- 3. Remove storage hook and cap from attachment drive shaft.

Note: Your coupler may appear different than coupler shown. Earlier model power heads may have shorter couplers.

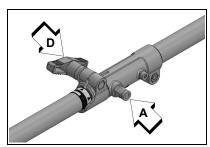
 Carefully fit attachment drive shaft assembly into coupler (B). Rotate the shaft (C) to make sure the inner lower drive shaft engages the square upper drive shaft socket.

Note: Lower bearing housing and head assembly must be in line with the engine.



Note: Some models have an assembly line decal to assist in assembly.

- Rotate locater pin (A) onequarter turn clockwise to engage lower shaft hole. Make sure locater pin is fully engaged by rotating the lower drive shaft. Locater pin should snap flush in coupler. Full engagement will prevent further shaft rotation.
- Secure lower shaft assembly to coupler by tightening clamping knob (D).



#### **Shield Installation**

Parts Required: Shield assembly.

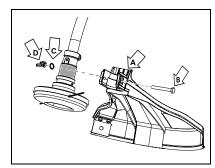
## **WARNING**

Cut-off knife on debris shield has sharp edges. Avoid contact when installing or removing line head.

### **A** CAUTION

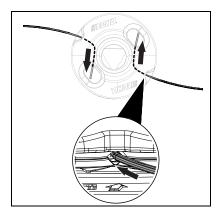
Wear Gloves or personal injury may result:

- ◆ Cut-off knife is sharp.
- ◆ Gear case and surrounding area may be hot.
- 1. Snap the shield over the bearing housing.
- 2. Install bolt (B), washer (C), and wing nut (D).



#### **Nylon Line Installation**

- Shut unit OFF. Lay unit on the ground with head assembly up.
- Insert one piece of trimmer line through eyelet (A) on each side of head. Route line as shown.
- Remove old nylon line in direction shown.



#### **OPERATION**

### **WARNING**

Moving parts can amputate fingers or cause severe injuries. Keep hands, clothing and loose objects away from all openings. Always stop unit, disconnect spark plug or remove battery, and make sure all moving parts have come to a complete stop before removing obstructions, clearing debris, or servicing unit.

Note: Refer to your PAS power source Operator's Manuals for starting and stopping instructions.

#### **Applications**

### **WARNING**

Do not install blades on GT (Curved Shaft) trimmers.

#### **Operating Techniques - Nylon Line Head**

Nylon line heads may be used for trimming, scything, edging, and scalping of grass and light weeds.

### **NOTICE**

Units with Speed Feed<sup>®</sup> line heads ONLY: To advance trimmer line, tap trimmer head against the ground while the head is turning at normal operating speed.

#### **Trimming**

Feed the spinning line into the material to be cut. Tilt cutting head to the left while cutting to direct debris away from the operator.

#### Scything

Scything - Swing the cutting head in a level arc, gradually feeding the line into the material being cut. Move forward with each arc to cut a swath. Width of cutting swath depends on arc. Use a larger arc for a wider swath, or a smaller arc for a narrow swath. Keep line head tilted to direct cutting debris forward or away from you.

#### **Edging and Scalping**

Both of these are done with the nylon line cutting head tilted at a steep angle. Scalping is removing top growth, leaving the earth bare. Edging is trimming the grass back where it has spread over a pavement or driveway. During both edging and scalping, hold the unit at a steep angle in a position where the debris, and any dislodged dirt and stone, will not come back towards you even if it ricochets off the hard surface.

#### General

- Debris flows in direction of line head rotation. Change line head position to assure debris flow is directed away from operator.
- · Keep cutting line away from wire fences to avoid entanglement.
- Operate trimmer only with cutting head below knee height.

#### **MAINTENANCE**

### **WARNING**

Moving parts can amputate fingers or cause severe injuries. Keep hands, clothing and loose objects away from all openings. Always stop unit, disconnect spark plug or remove battery, and make sure all moving parts have come to a complete stop before removing obstructions, clearing debris, or servicing unit. Allow the unit to cool before performing maintenance or adjustments. Wear gloves to protect hands from sharp edges and hot surfaces.

### **▲** WARNING

Operating a poorly maintained unit can result in serious injuries to operator or bystanders. Always follow all maintenance instructions as written, otherwise serious personal injury can result.

Your unit is designed to provide many hours of trouble free service. Regular scheduled maintenance will help your unit achieve that goal. If you are unsure or are not equipped with the necessary tools, we recommend that you take your unit to a Servicing Dealer for maintenance. To help you decide whether you want to do it yourself or have the Dealer do it, each maintenance task has been graded. If the task is not listed, see your Dealer for repairs.

### NOTICE

The use of emission control components other than those specifically designed for this unit is a violation of federal law.

#### Skill Levels

Level 1 = Easy to do. Common tools may be required.

**Level 2** = Moderate difficulty. Some specialized tools may be required.

Level 3 = See your dealer.

Click HERE or go to http://www.echo-usa.com/products/maintenance-kit

or

HERE https://www.shindaiwa-usa.com/you-can.aspx



#### **Maintenance Intervals**

Component	Maintenance Procedure	Skill Level	Interval
Drive Shaft	Grease1	1	Every 25 hours of use
Screws/Nuts/ Bolts	Inspect/Tighten/ Replace	1	Before Each Use

**IMPORTANT** - Time intervals shown are maximum. Actual use and your experience will determine the frequency of required maintenance.

#### **MAINTENANCE PROCEDURE NOTES:**

1 Apply lithium based grease.

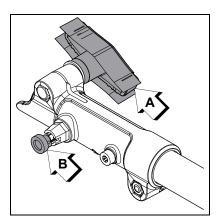
#### Lubrication

#### Level 1.

Parts required: Lithium-based Grease.

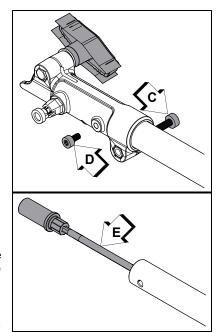
#### **Drive Shaft Upper**

- 1. Loosen clamping knob (A)
- Pull locater pin (B) and rotate ¼ turn counterclockwise to lockout position.
- 3. Remove attachment.



STORAGE 99944200615

 Remove coupler from upper drive shaft assembly by loosening clamping screw (C) and removing set screw (D).

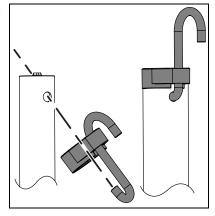


- Remove upper flex cable (E), wipe clean, and apply a thin coating of 15 ml (0.5 oz.) of grease.
- 6. Install cable. Make sure that the flex cable fully engages into the clutch square drive socket.
- Slide coupler on upper drive shaft until fully seated, and align set screw hole in coupling with hole in upper drive shaft.
- 8. Install and tighten set screw (D), and tighten clamping screw (C).

#### **STORAGE**

### **Storage Hook Installation**

- Insert small end of hook into locating hole on attachment shaft.
- Slide plastic cap onto end of attachment shaft.



#### **SPECIFICATIONS**

MODEL	99944200615
Length	547 mm (21.5 in.) without cutter head
Width	316 mm (12.4 in.)
Height	422 mm (16.60 in.)
Weight	0.85 kg (1.87 lb.) without cutter head
Drive Shaft	6.35 mm (0.25 in.) flexible shaft
Rotating Direction	Clockwise viewed from the top
Cutter Head	2-line Rapid-Loader <sup>®</sup>
Shield	With cut-off knife

#### PRODUCT REGISTRATION

#### Thank you for choosing ECHO Power Equipment

Please go to <a href="http://www.echo-usa.com/Warranty/Register-Your-ECHO">http://www.echo-usa.com/Warranty/Register-Your-ECHO</a> to register your new product on-line. It's **FAST** and **EASY!** NOTE: your information will never be sold or misused by ECHO, Incorporated. Registering your purchase enables us to contact you in the unlikely event of a service update or product recall, and verifies your ownership for warranty consideration.

If you do not have access to the Internet, you can complete the form below and mail to:

ECHO Incorporated, Product Registration, PO Box 1139, Lake Zurich, IL 60047.



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**ECHO INCORPORATED** 

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